

HAZPACK™ - WASTEPACK™ - WASTESACK™
ASSEMBLY/CLOSURE INSTRUCTIONS

HAZPACK™

U.N. Certified Non-Reusable Corrugated Container

Components List

- ▶ One (1) 36" x 36" x 36" five-wall or three-wall corrugated container. RSC style one piece construction.
- ▶ One (1) 41" x 40" x 85" Heavy Duty LDPE Poly Liner.
- ▶ One (1) wooden pallet.
- ▶ Six (6) square head nails.
- ▶ One (1) plastic tie closure.

Assembly/Closure Instructions

1. Square up corrugated container.
 2. Line bottom flap to edge of pallet; nail six nails firmly in each corner flap and center runner.
 3. Fold in opposite flap and then two adjacent flaps; rest container in upright position on pallet. Fold back four top flaps; insert poly liner inside container. Open bag at top and carefully drape liner over top flaps to base of container. Smooth and pull excess slack inside container. Ensure liner is tucked into each corner.
 4. When container is filled, close liner and tie off with plastic tie closure.
1. Close top flaps and seal with a minimum of 2" filament tape.
 2. Recommend (not required) banding container to pallet with poly or steel banding; use two bands evenly spaced on all sides.

WASTEPACK™

U.N. Certified Non-Reusable Hardwall Bulk Bag Container

Components List

- ▶ One (1) 36" x 36" x 36" heavy-duty 6 oz. polypropylene bulk bag with four lifting loops, sewn in liner, duffel top, full flap closure and internal pocket sleeves (ships flat).
- ▶ Corrugated hard wall inserts.
- ▶ One (1) 41" x 40" x 85" Heavy Duty LDPE Poly Liner.

Options

- ▶ One (1) 38" x 38" wooden pallet.
- ▶ Two (2) square head nails.

Assembly/Closure Instructions

1. Stand bag up, hold loop with one hand and insert other hand inside bag and pull open.
2. Drape duffel top over bulk bag and insert black poly liner inside bulk bag. Open liner at top and carefully drape liner over duffel top to base of bulk bag. Smooth and pull excess slack inside container. Ensure liner is tucked into each corner.
3. If applicable, place bag on pallet and nail two nails through the black tabs on opposite side of the bottom of the bag.
4. When container is filled, close liner and then close the duffel top with the sewn in tie.
5. Fold over full flap closure and tie down with sewn in ties.

WASTESACK™

U.N. Certified Non-Reusable Soft-Sided Container

Components List

- ▶ One (1) 36" x 36" x 36" polypropylene bulk bag with four lifting loops and duffel top (ships flat).
- ▶ One (1) 41" x 40" x 85" LDPE Poly Liner.

Assembly/Closure Instructions

1. Stand bulk bag upright and pull apart sides to expand fully.
2. Drape duffel top over bulk bag. Insert poly liner by tucking it firmly into the corners of the bulk bag and carefully drape liner over duffel top.
3. When filled, gather top of poly liner, twist and close with plastic tie provided.
4. Gather and tie the duffel top with the attached fabric tie. Lay the tied duffel across the top of the bag.

Hazardous Materials Regulations

Hazardous Materials Regulations (HMR) govern the safety aspects of transportation of hazardous materials. The hazardous materials regulations are administrated by the Department of Transportation (DOT) and are found in the Code of Federal Regulations (CFR) Title 49 - Transportation, Parts 100-177 and 178-199. These regulations contain detailed instructions on how hazardous materials have to be identified, packaged, marked, labeled, documented and placarded. Shipments not in compliance with the applicable regulations may not be offered or accepted for transportation.

It is the responsibility of the person offering a hazardous material for transportation to ensure that such packaging is compatible with their lading and comply with the standards and test requirements in CFR.

Container Closure Notification

CFR 49 Parts 100-177 and 178-199 require that notification of the closing methods used in container assembly be provided to the user of all UN Certified Containers. The closing methods stated within this document must followed completely to ensure that your containers will perform as initially tested and approved.



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