

MAUSER CORPORATION

PLASTIC DRUMS

CLOSING INSTRUCTIONS: ALL PLASTIC UN 1H1 PACKAGINGS DELIVERED ARE TO BE PREPARED FOR SHIPMENT USING ONLY THE CLOSURES SUPPLIED BY MAUSER CORPORATION OR CLOSURES TESTED AND APPROVED BY MAUSER CORPORATION FOR USE IN THE PACKAGING SUPPLIED AS FOLLOWS. CLOSURES MUST BE INSTALLED IN CORRESPONDING OPENING AND TIGHTENED USING A PRE-SET TORQUE WRENCH OR A CALIBRATED MACHINISTS TYPE TORQUE WRENCH TO SPECIFIED TORQUE REQUIREMENTS NOTED BELOW.

15 GALLONS *WHEN DRUM IS SHIPPED W/TYVEK COVER, REMOVE TYVEK COVER, FILL CONTIANER AND INSTALL RECOMMENDED PLUG. TYVEK COVER IS NOT INTENDED TO BE USED AS A CLOSURE.

PACKAGE	CLOSURE	TORQUE
15 COMMODITY	2" NPS W/EPDM GASKET & 3/4" NPS W/EPDM GASKET	20FT/9 FT LBS.
15 W/DUST CAP	DUST CAP (2" NPTS REQUIRED) & 3/4" NPS W/EPDM GASKET	20FT/9 FT LBS.
15 WITH VENT	2" NPS W/EPDM GASKET & 3/4" NPS VENT W/EPDM GASKET	20FT/9 FT LBS.
15 WITH VENT	2" NPS VENT W/EPDM GASKET & 3/4 " NPS W/EPDM GASKET	20FT/9 FT LBS.

30/55 GALLONS *WHEN DRUM IS SHIPPED W/TYVEK COVER, REMOVE TYVEK COVER, FILL CONTIANER AND INSTALL RECOMMENDED PLUG. TYVEK COVER IS NOT INTENDED TO BE USED AS A CLOSURE.

PACKAGE	CLOSURE	TORQUE
L1	2" BUTTRESS W/EPDM GASKET & 2" NPS W/EPDM GASKET	20 FT/20 FT LBS
L1	(2) 2" BUTTRESS W/EPDM GASKET	20 FT/20 FT LBS
L1	2" BUTTRESS W/VITON GASKET & 2" NPS W/VITON GASKET	20 FT/20 FT LBS
*L1 W/DUST CAP	2" BUTTRESS W/EPDM GASKET & DUST CAP (2" NPS REQ'D)	20 FT/20 FT LBS
*L1 W/DUST CAP	DUST CAP (2" BUTTRESS REQ'D) * 2" NPS W/EPDM GASKET	20 FT/20 FT LBS
L1 WITH VENT	2" BUTTRESS W/EPDM GASKET & 2" NPS VENT W/EPDM GASKET	20 FT/20 FT LBS
L1 WITH VENT	2" BUTTRESS VENT W/EPDM GASKET & 2" NPS W/EPDM GASKET	20 FT/20 FT LBS
L1 WITH VENT	2" "R" BUTTRESS VENT W/EPDM GASKET & 2" NPS W/EPDM GASKET	20 FT/20 FT LBS
L1 WITH VENT	2" BUTTRESS W/EPDM GASKET & 2" "R" NPS VENT W/EPDM GASKET	20 FT/20 FT LBS
L1 WITH VENT	2" BUTTRESS W/EPDM GASKET & 2" "R" NPS REVERSIBLE VENT W/EPDM GASKET	20 FT/20 FT LBS

NOT TO PERSON RECEIVING THIS NOTIFICATION: PARAGRAPH 178.2 CITED ABOVE REQUIRES YOU TO PROVIDE CLOSING INFORMATION TO ANY PERSON TO WHOM THI SPACKAGE IS TRANSFERRED WHO MAY NEED TO CLOSE THE PACKAGING PRIOR TO RESHIPMENT. ONLY CERTAIN DRUMS WITH VENTED PLUGS ARE AVAILABLE WITH UN PERFORMANCE TEST DOCUMENTATION. VENT PLUGS MAY NOT E INTERCHANGED WITH STANDARD SOLID PLUGS AND RETAIN THE SAME UN RATING UNLESS THERE IS TEST DOCUMENTATION TO SUPPORT THAT RATING WHEN VENT PLUGS ARE INSTALLED.