

PROPER CLOSING OF A RECONDITIONED STEEL DRUM

HOW TO CLOSE A TIGHT HEAD DRUM

- CHECK PLUGS MAKING CERTAIN THE GASKET IS PROPERLY SEATED.**
- CAREFULLY SCREW IN PLUG TO INSURE NO CROSS THREADING.**
- USING PROPER WRENCH, TIGHTEN PLUGS TO RECOMMENDED TORQUE. (SEE "RECOMMENDED TORQUES AND CLOSURE INSTRUCTIONS" UNDER OUR "FORMS" PAGE)**
- INSTALL CAP SEALS IF REQUIRED.**

HOW TO CLOSE AN OPEN HEAD DRUM

- INSPECT COVER GASKET, THE GASKET SHOULD BE PROPERLY AND COMPLETELY IN GROOVE OF THE COVER.**
- CAREFULLY PLACE THE COVER WITH GASKET ONTO THE DRUM CURL.**
- INSTALL THE DRUM RING BY ENGAGING THE COVER AND DRUM CURL IN THE RING CHANNEL ALL AROUND THE TOP.**
- SCREW IN THE BOLT WITH THE NUT THROUGH THE RING LUGS.**
- USING A PNEUMATIC IMPACT WRENCH OR EQUIVALENT, TIGHTEN THE BOLT WHILE TAPPING THE PERIMETER OF THE RING IN ORDER TO ASSIST THE CLOSING PROCESS.**
- CHECK THE TORQUE OF THE BOLT TO BE WITHIN 60 TO 65 FT/LBS.**
- USING THE RING GAP AS A GUIDE FROM 1/8" TO 1/4".**
- SECURELY TIGHT THE JAM NUT TO THE HEAD SIDE OF THE BOLT.**