

CLOSURE INSTRUCTIONS FOR THE VISE-GRIP II RIEKE PLUG

RIEKE ® VISEGRIP II™ PLUGS - 3/4" PLASTIC & STEEL HEX SHOULDER PLUGS							
STANDARD HEX SHOULDER TYPE PLUGS							
S-200 VGII	STEEL HEXAGON TYPE PLUG						
PPA-41	POLYPROPYLENE PLASTIC HEXAGON TYPE PLUG						
PPA-41-19	HDPE PLASTIC HEXAGON TYPE PLUG						
PPN-41	NYLON HEXAGON TYPE PLUG						
*NOTE: "PPA" PLUGS CAN ONLY WITHSTAND 120 DEG. F							
*NOTE: "PPN" PLUGS CAN ONLY WITHSTAND 140 DEG. F							
GASKET	MATERIAL TYPE	COLOR	IDENTIFICATION MARKS	PLUG PART #	RECOMMENDED TORQUE (FT-LBS)	PLUG W/GASKET	
NUMBER						OVEN TEMP (F)	(MAX) TIME (MINUTES)
GV041	BUNA-N	BLACK	1 OR 2 RED STRIPED ON OD	S-200 VGII	15	450	20
GV041W	BUNA-N	WHITE	1 OR 2 RED STRIPED ON OD		15	450	20
GV071-3	IRRADIATED L.D. POLYETHYLENE	GREEN	(USE MATERIAL COLOR)		20	350	12
GV091W	E.P.T./EPDM	WHITE	1 OR 2 YELLOW STRIPES ON OD		15	450	20
GV041	BUNA-N	BLACK	1 OR 2 RED STRIPED ON OD	PPN-41	9	*	*
GV041W	BUNA-N	WHITE	1 OR 2 RED STRIPED ON OD		9	*	*
GV071-3	IRRADIATED L.D. POLYETHYLENE	GREEN	(USE MATERIAL COLOR)		9	*	*
GV091W	E.P.T./EPDM	WHITE	1 OR 2 YELLOW STRIPES ON OD		9	*	*
GV041	BUNA-N	BLACK	1 OR 2 RED STRIPED ON OD	PPA-41 PPA-41-19	9	*	*
GV041W	BUNA-N	WHITE	1 OR 2 RED STRIPED ON OD		9	*	*
GV071-3	IRRADIATED L.D. POLYETHYLENE	GREEN	(USE MATERIAL COLOR)		9	*	*
GV091W	E.P.T./EPDM	WHITE	1 OR 2 YELLOW STRIPES ON OD		9	*	*
NOTE: GASKET AND PLASTIC COMPATIBILITY TESTING IS RECOMMENDED.							
NOTE: ALL PPN-XX & PPA-XX PLUGS MUST NOT BE EXPOSED TO OVEN TEMPERATURE CONDITIONS.							
*NOTE: "PPA" PLUGS CAN ONLY WITHSTAND 120 DEG. F							
*NOTE: "PPN" PLUGS CAN ONLY WITHSTAND 140 DEG. F							