

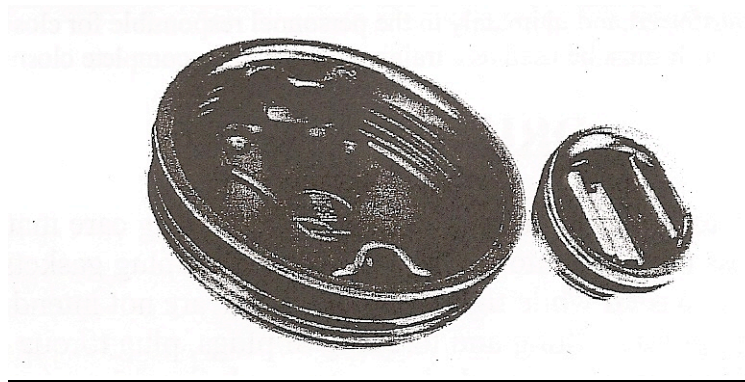
BERENFIELD CONTAINERS

DOT 178 NOTICE

CLOSURE REQUIREMENTS FOR STEEL DRUMS

IN REGULATION 49 CFR 178.2 (C), THE DEPARTMENT OF TRANSPORTATION REQUIRES DRUM MANUFACTURERS TO INFORM THEIR CUSTOMERS OF HOW TO CLOSE DRUM FITTINGS AND CLOSURE RINGS IN ORDER TO ENSURE THE DRUM WILL PERFORM TO THE MARKING LEVEL INDICATED THEREON. PLEASE SEE THAT THIS INFORMATION IS AVAILABLE TO THOSE RESPONSIBLE FOR CLOSING THE DRUMS AFTER FILLING. THE USE OF NON-SPARKING TOOLS IS RECOMMENDED TO CLOSE DRUMS CONTAINING HAZARDOUS MATERIALS

ROUND HEAD PLUGS / RECOMMENDED TORQUE



2"

3/4"

STEEL PLUGS

20 FT.-LB.

RUBBER GASKETS

9 FT.-LB.

30 FT.-LB.

POLYETHYLENE OR TEFLON

15 FT.-LB.

NYLON OR POLYPROPYLENE PLUGS

20 FT.-LB.

RUBBER GASKETS

9 FT.-LB.

30 FT.-LB.

POLYETHYLENE OR TEFLON

9 FT.-LB.

HIGH DENSITY POLYETHYLENE PLUGS

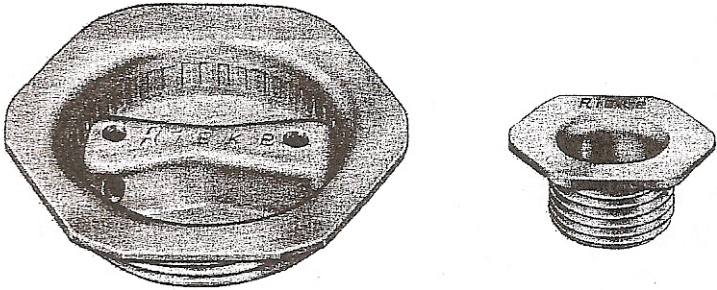
10 FT.-LB.

RUBBER GASKETS

4-5 FT.-LB.

HEXAGONAL HEAD PLUGS / RECOMMENDED TORQUE

(RIEKE VISE GRIP & VISE GRIP II STYLE)



STEEL PLUGS

2" OR 1 1/2"		3/4"
30 FT.-LB.	RUBBER GASKETS	15 FT.-LB.
40 FT.-LB.	PLASTIC GASKETS	20 FT.-LB.

PLASTIC OR NYLON PLUGS

2"		3/4"
20 FT.-LB.	RUBBER GASKETS	9 FT.-LB.
20 FT.-LB.	PLASTIC GASKETS	9 FT.-LB.