

T' d b d

OPEN HEAD PLASTIC DRUMS
STANDARD

**GREIF
CLOSURE INSTRUCTIONS**

Pursuant to the requirements of the Department of Transportation in CFR 49 Part 178.2(c)(1), this method of closure should be used to ensure that your containers have been closed in the same manner as when they were initially tested. If there is any question regarding proper closing methods, contact your local Greif salesperson or manufacturing facility. "Effective until further notice".

To Close:

- 1) Covers supplied with the drums must be attached to the drums with Lever-Action or Bolt Ring locking bands, as supplied with the drums.
- 2) For the steel or plastic Lever-Action locking band, the plastic cover is placed onto the top of the open-head plastic drum and the channel shaped locking band is drawn around the cover by the lever closing device. For steel lock bands, the lever closing device is secured in place with a latching device that pivots which locks the handle in place. For plastic lock bands, the lever closing device is secured in place with the locking tab that protrudes through a slot in the handle. Snap the latch into the lever until it locks, then apply a sealing wire or other sealing device through the holes on the latch lever.
- 3) For the Bolt-Ring locking band, the plastic cover is placed onto the top of the open-head plastic drum and the channel shaped Bolt Ring locking band is drawn by the bolt closing device and secured in place with a nut device. Tighten the bolt & nut until the gap between the ends of the locking band is no more than 1/2", and verify that the cover and ring do not spin.
- 4) For covers with fittings: 2" fittings bearing NPS thread must be tightened to a torque level of 9 FT-LBS, and 3/4" fittings bearing NPS threads must be tightened to a torque level of 3 FT-LBS.
- 5) Drums closed in this manner have met the UN performance test requirements as specified in the container markings.

REV-KF-06/26/03

Drum Code: PMB30ABBCQFAAGLA / O30MB

Report #: P-2218

Date Tested: 10/8/2015

Technician: JC

(Sample drums were closed exactly as described above.)

This UN test certification report form is a sample of the closure notification form. The data on this form reflect the components of the tested sample drums; it details the closing methods followed at the lab.

The closure notification form should be completed using information from the actual customer specification. These values may differ from the sample closing instructions supplied with the UN test certification report.

To obtain this form for your customer service use, contact:

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